



## INSTALLATION INSTRUCTIONS

THE TRACK JOINTS MUST BE WELDED AROUND COMPLETELY TO INSURE SMOOTH OPERATION OF THE TRUCKS IN THE TRACK.

### TO WELD:

1. ON THE GROUND, SLIP THE TRACK BRACKETS OVER THE TRACK PRIOR TO WELDING. BRACKETS TO BE A MAXIMUM 5'-0" ON CENTERS UNLESS USING THE 8881-P17 TANDEM TRUCKS (5000 LB CAP.) WHICH REQUIRES THE BRACKETS ON 2'-0" CENTERS.
2. TRACK SECTIONS MUST BE LEVEL AND IN ALIGNMENT. TIGHTEN UP THE WELDING JIG AND "C" CLAMP. TACK WELD (SEE DIAGRAM ABOVE) THEN REMOVE THE "C" CLAMP AND WELD AROUND OUTSIDE OF TRACK.
3. AFTER WELDING, GRIND THE WELD SMOOTH SO THAT A BRACKET CAN BE LOCATED OVER THE JOINT
4. REPAINT TRACK AREA WHERE WELDING AND GRINDING HAS EXPOSED THE METAL.
5. INSERT THE TRUCKS INTO THE TRACK WITH ALL CONCAVE WHEELS ON THE SAME RUNWAY BAR
6. PLACE END BLIND OVER END OF TRACK, SLIDE TRACK AND END BLIND FULLY INTO BRACKET TO CLOSE OFF END OF TRACK FROM BIRDS.
7. RAISE TRACK AND BRACKETS INTO POSITION AND INSTALL. SHIM BEHIND BRACKETS AS REQUIRED.

### TO LUBRICATE:

1. APPLY A LIGHT COAT OF 888 WHITE GREASE, AS SUPPLIED WITH KIT, TO TRACK RUNWAYS (SEE DIAGRAM ABOVE.)
2. REAPPLY GREASE ANNUALLY.